

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
020.35250ZN	L.20/00373/1 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3,5X25		ZINCATO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	6,54	6,90	6,66-6,81	10	0
HEAD THICKNESS	2,35	2,60	2,52-2,54	10	0
RADIUS UNDER HEAD	R 0,50		0,60-0,70	10	0
RECESS DEPTH #2	1,40	2,03	1,69-1,71	10	0
RECESS DIAMETER	4,20		4,25-4,30	10	0
FIRST FULL THREAD	1,30 MAX		1,25-1,30	10	0
MAJOR DIAMETER	3,35	3,53	3,43-3,46	10	0
MINOR DIAMETER	2,51	2,64	2,55-2,58	10	0
THREAD OF LENGHT	FULL THREAD		OK	10	0
PITCH	1,27		1,27-1,28	10	0
THREAD ANGLE	60°		62°-63°	10	0
POINT DIAMETER	2,26		2,36-2,41	10	0
POINT LENGTH	2,50 MAX		2,39-2,49	10	0
TOTAL LENGHT	23,70	26,30	24,52-24,60	10	0
TORSION	29 KGF-CM MIN		39-40	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° DY471	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	79	15	6	3	7	3	7	1	31	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50